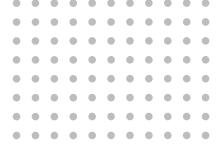
# ADHESIVES AND SEALANTS FOR VEHICLE REPAIR, CONSTRUCTION AND HANDCRAFT











## KÖMMERLING - MORE THAN JUST A PRODUCT QUALITY & RELIABILITY

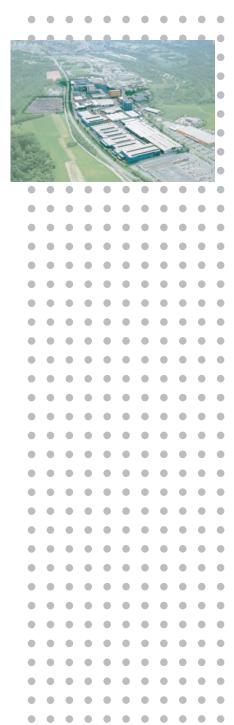
KÖMMERLING has been engaged in the development, production and marketing of high-performance adhesives and sealants for more than 100 years.

KÖMMERLING set the standard as long ago as 1949 when it produced the world's first contact adhesive based on synthetic rubber. Further milestones followed in the 50s and 60s in the field of high quality adhesives and sealants for several industrial areas. In subsequent decades KÖMMERLING has continued to expand its product range. On-going developments in, for example, the field of elastic adhesives and sealants based on polyurethane or silane terminated products have led to the establishment of an extensive product range for different applications.

We recognise the need to work together with our customers to develop individual solutions, achieving technical advances in the process. In particular, in the commercial vehicle industry which is one of the core markets of KÖMMERLING, we have developed a comprehensive range of products and system solutions by working in close co-operation with the market leaders in these fields.

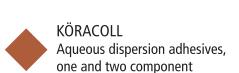
In the commercial vehicle sector, KÖMMERLING is well known as a leading expert for sealing and bonding solutions. Our expertise has been acquired from many years of practical experience.

In addition to its headquarters in Pirmasens, Germany, KÖMMERLING has subsidiaries in France, United Kingdom, Russia, USA and China. Innovation and service, combined with a global sales and distribution network make KÖMMERLING the ideal partner for you.





## **PRODUCT CLASSES**



KÖRATAC Cyanacrylate and polymer adhesives



KÖRAPLAST
Solvent based PUR adhesives, one and two component

KÖRAPOP Polyoxypropylene adhesives and sealants, one and two component



KÖRAMELT
Thermoplastic and reactive hot melt adhesives

KÖRAPREN Solvent based polychloroprene rubber contact adhesive



KÖDITEC / KÖDISIL
Silicone based sealants, good resistance to UV, temperature and oil

KÖRATAPE Acrylic adhesive tapes, single and double sided



KÖRAPUR
Polyurethane adhesives and sealants,
one and two component

GD Polysulphide, Polyurethane and Butyl glass sealants



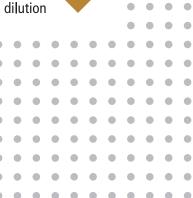
KÖDIPLAST Butyl sealants

KÖRABOND Cleaners and primers for adhesion improvement



KÖRAPOX
Epoxy resin adhesives and coatings, two component

KÖRASOLV Solvents and cleaners for surface preparation and dilution



## **VEHICLE REPAIR**

#### Seam Sealing / Underbody Sealing

Elastic sealing of seams and overlaps on front and rear bumpers, luggage space, passenger cabin, wheel arch, underbody, corrosion protection and stone chip protection

Application: sprayable and spreadable

#### Körapop 215

Solvent-based, elastic, one component, moisture-curing sealant with higher strength, sprayable, paintable up to 5 days, also wet on wet Base: MS-Polymer

#### Körapop 216

Solvent-based, elastic, one component, moisture-curing sealant, sprayable, paintable up to 5 days, also wet on wet Base: MS-Polymer

#### Körapop 316

Solvent-free, elastic, one component, moisture-curing sealant, sprayable, paintable up to 5 days, also wet on wet

Base: S-PUR

#### Adhesives / Sealants

Adhesives and sealants for elastic and non-ageing bondings and sealings in interior and exterior areas as well as for elastic bonding with low mechanical stress

#### Körapur 115 / Körapur 125

Low solvent content, elastic, moisture-curing adhesives / sealants, spreadable / mouldable, paintable

Base: Polyurethane

#### Körapop 225 / Körapop 315

Solvent-free, elastic, moisture-curing adhesives / sealants, spreadable / mouldable, paintable (wet on wet)

Base: MS-Polymer / S-PUR







## **VEHICLE REPAIR**

#### **Elastic Adhesives**

For durable, elastic bonding of different materials to compensate movement forces and thermal differences, high strength, additional sealing character, 1-component, moisture-curing

#### Körapur 140

Low solvent content, elastic adhesive, moisture-curing Base: Polyurethane

#### Körapop 240

Solvent-free, elastic adhesive, moisture-curing Base: MS-Polymer

#### **Structural Adhesives**

Durable, high-strength bondings of different materials, 2-component, available in different curing times

#### Körapox 565

Pasty reaction adhesive for bonding different metals, such as aluminium or steel Base: Epoxy resin

#### Körapur 666 / Körapur 840

Pasty reaction adhesive for bonding of metals, wood, PVC und GRP Base: Polyurethane

#### Körapur 784

Pasty reaction adhesive for bonding different plastics, such as ABS, rigid PVC, GRP Base: Polyurethane

#### Körapur 790

Firm reaction adhesive for bonding steel, aluminium, rigid PVC and GRP Base: Polyurethane



## **VEHICLE REPAIR**

#### **Laminating Adhesives**

For interior applications, such as the bonding of headliners, carpet and textile coverings, leather, foams, PVC, etc.

#### Körapren FU 36

Solvent-based contact adhesive for universal use

Base: Polychloroprene

#### Köraplast SF

Solvent-based contact adhesive for universal use

Base: Polyurethane

#### Köracoll 3460

Solvent-free, 1-component dispersion adhesive

Base: Polyurethane

#### KöratacTL 500

Solvent-based, universal reaction adhesive, moisture-curing

Base: Polyurethane

#### Köratan WS 986 S

Solvent-based, sprayable adhesive for universal use

Base: Styrene rubber

#### **Duroplastic, all-purpose Sealants**

For the sealing of joints, gaps, cable runs, windows and tailboards, etc.

#### Ködiplast CT 100

Removable sealant Base: Butyl rubber

#### Ködiplast CS

Pasty sealant, can be applied with a spatula

Base: Butyl rubber



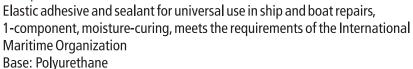


## **MARINE**

#### Adhesives and Sealants for Marine applications

Durable products, especially designed for repairs of ships, boats and rubber dinghies

## Körapur 925 Marine



## Körapur 940 Marine



Elastic adhesive for ship and boat repairs, 1-component, moisture-curing, meets the requirements of the International Maritime Organization Base: Polyurethane

#### Körapop 954 Marine

Elastic, solvent-free adhesive for ship and boat repairs, ideal for exterior applications, can also be used as adhesive for mineral glass Base: MS-Polymer

#### Körapur 666 / Körapur 840



High-strength structural adhesives, 2-component, available in different curing times, meet the requirements of the International Maritime Organization

Base: Polyurethane

#### Köraplast SF / Neocolle hell

Solvent-based rubber adhesives for the repair of rubber dinghies Base: Polyurethane / Polychloroprene







## **CONSTRUCTION AND HANDCRAFT**

#### **Joint Sealants**

For permanently elastic and non-ageing sealings in indoor and outdoor areas, such as sealing of cracks, connection and movement joints or window sealings

#### Körapur 35 N

Low solvent content, elastic sealant, moisture-curing, paintable Base: Polyurethane

#### Körapop 223

Solvent-free, elastic sealant, moisture-curing, paintable (up to 5 days) Base: MS-Polymer

#### **Ködisil** A

Solvent-free, moisture-curing, neutral curing, elastic sealant Base: Silicone rubber

#### Ködisil N

Solvent-free, moisture-curing, neutral curing, elastic sealant Base: Silicone rubber

#### Adhesives / Sealants

Adhesives and sealants for various applications, for elastic and non-ageing sealings in interior and exterior areas as well as for elastic bondings with low mechanical stress

#### Körapur 115 / Körapur 125

Low solvent content, elastic, moisture-curing adhesives / sealants, spreadable, paintable Base: Polyurethane

#### Körapop 225 / Körapop 315

Solvent-free, elastic, moisture-curing adhesives / sealants, spreadable, paintable (wet on wet)
Base: MS-Polymer / S-PUR

#### Körapop 255

Plasticizer-free, elastic, moisture-curing adhesive / sealant, non-staining, e. g. for bondings of marble

Base: MS-Polymer





## **CONSTRUCTION AND HANDCRAFT**

#### **Structural Adhesives**

Durable, high-strength bondings of different materials, 2-component, available in different curing times

#### Körapur 666 / Körapur 840

Pasty reaction adhesive for bonding of metal, wood, PVC, GRP suitable for corner bondings
Base: Polyurethane

#### Körapur 784

Pasty reaction adhesive for bonding different synthetic materials, such as ABS, rigid PVC, GRP Base: Polyurethane

#### Körapur 790

Firm reaction adhesive for bonding of steel, aluminium, rigid PVC and GRP Base: Polyurethane

#### Körapox 565

Pasty reaction adhesive for bonding different metals, such as aluminium or steel Base: Epoxy resin

#### **Assembly adhesives**

For bonding of wood, rigid PVC, mineral substrates, synthetic materials, metals, drywalls, chipboards and sheets, high initial tack

#### Körapop 330

Very high initial tack, moisture-curing, solvent-free, for e.g. mirror bondings
Base: S-PUR

#### Köratan MK 182

Solvent-based, toluene free, high initial tack, e. g. for mirror bondings Base: Styrene rubber

#### Körapur 280 F

Solvent-free, moisture-curing, fast curing, e. g. for the bonding of polystyrene-foamed material, Base: Polyurethane







## **CONSTRUCTION AND HANDCRAFT**

#### Adhesives for EPDM foils

For the bonding of EPDM and butyl foils to construction materials, such as concrete, brickwork, wood, aluminium, steel, bitumen

#### Köratan UK 996 / Köratan UK 997

Solvent-based contact adhesives, sprayable and spreadable Base: Styrene rubber

#### Köratan UK 1000

Solvent-based, very good adhesion to different EPDM types Base: Styrene rubber

#### Ködisil UK 1200

Solvent-free, moisture-curing Base: Silicone rubber

#### **Welding agents**

For durable bondings of thermoplastics

#### Köratac HF 300 / Köratac HF 303

Solvent-based adhesives for fast and safe bondings of rigid PVC, such as gutterings, profiles, moulded parts, cable channels or plastic sheets Base: Vinyl chloride

#### Köratac DF 841

Solvent-based adhesive for fast and safe bondings of plasticised PVC, such as tank sealing foils, pond or roof foils Base: Vinyl chloride

#### Köratac AK 698

Solvent-based adhesive for fast and safe bondings of ABS materials to each other as well as to wood, paper, paperboard, felt and textiles Base: Synthetic resin





## **AUXILIARIES**

#### **Cleaning agents**

Products for cleaning and degreasing

#### Körasolv range

Different types of solvent-based cleaning agents

#### Köraclean 7341

Water-based cleaning agent for universal use

#### Köraclean RP 200 / Köraclean RP 201

Special cleaning agent for rigid PVC, white and coloured, e. g. for window frames

#### **Primer**

Products for substrate pretreatment

#### Körabond range

Primer for different materials, such as metals, varnishes, plastics and absorbent substrates

#### Köratan UK 998 / Köracoll 2010

Primer for self-adhesive bitumen and butyl sheetings, solvent-based / solvent-free Base: Styrene rubber / Acrylate

#### **Processing equipment**

#### Köratool AM 10

For modelling and smoothing applied sealants

#### Köratool HT

Cleaning tissues for cleaning of surfaces, tools and hands







## KÖMMERLING WORLDWIDE





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