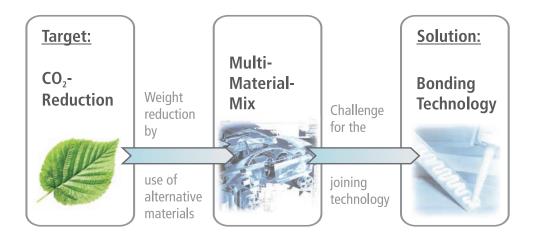
ADHESIVES FOR LIGHTWEIGHT CONSTRUCTION



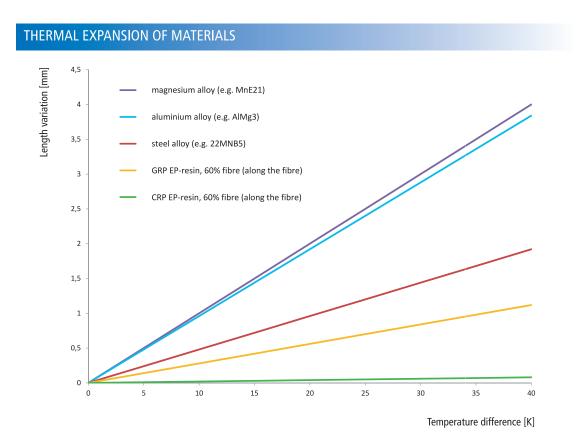
LIGHTWEIGHT CONSTRUCTION

LIGHTWEIGHT CONSTRUCTION IN THE VEHICLE TECHNOLOGY



Modern lightweight construction requires specific material combinations. Intelligent solutions are only possible through the use of innovative adhesive technologies. It is only through the use of adhesives that the materials being used in lightweight construction can deliver maximum benefits. KÖMMERLING adhesives for lightweight construction provide the best solution for a safe bond.

CHALLENGE FOR BONDING TECHNOLOGY



KÖMMERLING adhesives, specially developed for lightweight construction, have sufficient flexibility to withstand the different expansion rates of the various materials used.

When joining metal with fibre-reinforced plastics contact corrosion may occur. Adhesives provide an excellent means of preventing this problem.

BONDING TECHNOLOGY IN LIGHTWEIGHT CONSTRUCTION

BENEFITS OF BONDING TECHNOLOGY

- joining of different materials
- copes with different rates of expansion
- even tension distribution
- no drilling or riveting required

- · no contact corrosion
- energy absorption in a crash
- no thermal stress
- simultaneous sealing effect



SYSTEM SOLUTIONS BY KÖMMERLING

Elongation at break

High elastic adhesives

e. g. Körapop 240, Körapur 140, Körapop 250

Viscoelastic and semi structural adhesives

e. g. Körapur 480, Körapur 489

Structural adhesives

e. g. Körapur 840, Körapur 842 High structural adhesives

e. g. Körapur 666

E-Modulus

With its wide range of polyurethane and MS-polymer based cold-curing adhesives, KÖMMERLING can supply products with a broad spectrum of properties and offers custom-designed solutions to its customers.

				Rode in Ge
Product	Tensile strength	Elongation a. b.	E-Modulus (+21°C)	Glass transition
Körapop 240	3.5 MPa	320 %	4.5 MPa	-62 °C
Körapop 250	4.4 MPa	400 %	5.0 MPa	-63 °C
Körapur 140	3.0 MPa	550 %	6.7 MPa	-48 °C
Körapur 480	8.0 MPa	150 %	25 MPa	-35 °C
Körapur 489	7.0 MPa	300 %	25 MPa	-35 °C
Körapur 842	11.0 MPa	55 %	500 MPa	+30 °C
Körapur 840	12.0 MPa	40 %	2000 MPa	+40 °C
Körapur 666	18.0 MPa	5 %	3000 MPa	+50 °C
	Körapop 240 Körapop 250 Körapur 140 Körapur 480 Körapur 489 Körapur 842 Körapur 840	Körapop 240 3.5 MPa Körapop 250 4.4 MPa Körapur 140 3.0 MPa Körapur 480 8.0 MPa Körapur 489 7.0 MPa Körapur 842 11.0 MPa Körapur 840 12.0 MPa	Körapop 240 3.5 MPa 320 % Körapop 250 4.4 MPa 400 % Körapur 140 3.0 MPa 550 % Körapur 480 8.0 MPa 150 % Körapur 489 7.0 MPa 300 % Körapur 842 11.0 MPa 55 % Körapur 840 12.0 MPa 40 %	Körapop 240 3.5 MPa 320 % 4.5 MPa Körapop 250 4.4 MPa 400 % 5.0 MPa Körapur 140 3.0 MPa 550 % 6.7 MPa Körapur 480 8.0 MPa 150 % 25 MPa Körapur 489 7.0 MPa 300 % 25 MPa Körapur 842 11.0 MPa 55 % 500 MPa Körapur 840 12.0 MPa 40 % 2000 MPa

KÖMMERLING bonding systems are available with different cure times and can therefore be selected according to specific requirements of each application.

Allow KÖMMERLING to develop individual solutions for you and to suggest the best approach for your needs. KÖMMERLING considers itself to be a supplier of system solutions, not only providing high quality products but also offering individual consulting, service and support. Take advantage of our experience in adhesives for lightweight construction.

KÖMMERLING WORLDWIDE





KÖMMERLING CHEMISCHE FABRIK GMBH

Kömmerling Chemische Fabrik GmbH Zweibrücker Straße 200 D-66954 Pirmasens Germany 0049 6331 562000 Phone 0049 6331 561999 Fax e-mail: info@koe-chemie.de www.koe-chemie.de

ROYAL
Adhesives & Sealants LLC
2001 West Washington St
US-South Bend, IN 46628
USA
001 574 246 5000 Phone
e-mail: info@royaladhesives.com
www.royaladhesives.com

Kommerling UK Limited 27 Riverside Way, Uxbridge GB-Middlesex UB8 2YF United Kingdom 0044 1895 465 600 Phone 0044 1895 465 617 Fax e-mail: enquiries@kommerlinguk.com www.kommerlinguk.com

ROYAL Europe Holding GmbH China Representative Office 1007 Air China Plaza, 36 Xiaoyun Road, Chaoyang District CN - Beijing 100027 China 0086 10 6461 9980 Phone 0086 10 6461 9990 Fax e-mail: info@adcochina.net www.koe-chemie.com Kömmerling Chimie Sàrl 7, Rue des Corroyeurs F-67200 Strasbourg France 0033.3.88.28.83.59 Phone 0033.3.88.28.22.23 Fax e-mail: info.france@koemmerling.com www.koe-chemie.fr

Kömmerling Chemische Fabrik GmbH Russia Representative Office ul. Kozjubinskogo, 4 - Building 3 RU-121351 Moscow Russia 007 495 984 2174 Phone e-mail: info.ru@koemmerling.com www.koe-chemie.com

